# Swisspearl Group AG

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# 24/7268

Product Sheet 1 Issue 1

# SHEATHING BOARDS

# SWISSPEARL WINDSTOPPER EXTREME

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Swisspearl Windstopper Extreme, fibre-cement boards for use on new and existing buildings above the dampproof course (DPC) level, providing temporary weather protection prior to over-cladding with a permanent façade rainscreen cladding. The product can be used structurally when applied to steel-frame substrate walls. The product is non-structural when applied to timberframe substrate walls, providing racking resistance where required.

(1) Hereinafter referred to as 'Certificate'.

#### The assessment includes

#### **Product factors:**

- compliance with Building Regulations
- compliance with additional regulatory or nonregulatory information where applicable
- · evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

#### **Process factors:**

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

### Ongoing contractual Scheme elements †:

- regular assessment of production
- formal 3-yearly review



### **KEY FACTORS ASSESSED**

- Section 1. Mechanical resistance and stability
- Section 2. Safety in case of fire
- Section 3. Hygiene, health and the environment
- Section 4. Safety and accessibility in use
- Section 5. Protection against noise
- Section 6. Energy economy and heat retention
- Section 7. Sustainable use of natural resources
- Section 8. Durability
- The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of issue: 28 October 2024

Hardy Giesler Chief Executive Officer

This BBA Agrément Certificate is issued under the BBA's Inspection Body accreditation to ISO/IEC 17020. Sections marked with † are not issued under accreditation. The BBA is a UKAS accredited Inspection Body (No. 4345), Certification Body (No. 0113) and Testing Laboratory (No. 0357). Readers MUST check that this is the latest issue of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.

The Certificate should be read in full as it may be misleading to read clauses in isolation. Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

British Board of Agrément		
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# SUMMARY OF ASSESSMENT AND COMPLIANCE

This section provides a summary of the assessment conclusions; readers should refer to the later sections of this Certificate for information about the assessments carried out.

# **Compliance with Regulations**

Having assessed the key factors, the opinion of the BBA is that Swisspearl Windstopper Extreme, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations:

13		
ET .	The Buil	ding Regulations 2010 (England and Wales) (as amended)
Requirement:	A1	Loading
Comment:		The product can contribute to satisfying this Requirement. See section 1 of this Certificate.
Requirement:	B3(4)	Internal fire spread (structure)
Comment:		The product can contribute to satisfying this Requirement. See section 2 of this Certificate.
Regulation:	7(1)	Materials and workmanship
Comment:	. ,	The product is acceptable. See sections 8 and 9 of this Certificate.
Regulation:	7(2)	Materials and workmanship
Comment:		The product may be unrestricted by this Regulation. See section 2 of this Certificate.
E E	The Buil	ding (Scotland) Regulations 2004 (as amended)
Regulation:	8(1)	Fitness and durability of materials and workmanship
Comment:		The use of the product satisfies the requirements of this Regulation. See sections 8 and
		9 of this Certificate.
Regulation:	8(3)	Fitness and durability of materials and workmanship
Comment:		The product may be unrestricted by this Regulation. See section 2 of this Certificate.
<b>Regulation:</b> Standard:	9 1 1(a)(b)	Building standards – construction Structure
Comment:	1.1(a)(b)	The product can contribute to satisfying this Standard, with reference to clause
connent.		$1.1.1^{(1)(2)}$ . See section 1 of this Certificate.
Standard:	2.3	Structural protection
Comment:		The product can contribute to satisfying these Standards, with reference to clauses $f(x) = f(x) + f(y) + $
		$2.1.1^{(2)}$ , $2.1.12^{(2)}$ , $2.2.1^{(1)(2)}$ , $2.2.4^{(2)}$ , $2.2.5^{(2)}$ , $2.2.6^{(1)}$ , $2.2.7^{(1)}$ , $2.2.8^{(1)}$ and $2.3.2^{(1)(2)}$ . See section 2 of this Certificate.
Standard:	2.4	Cavities
Comment:		The product can contribute to satisfying this Standard, with reference to clause $2.4.2^{(1)(2)}$ . See section 2 of this Certificate.
Standard:	2.6	Spread to neighbouring buildings
Comment:		The product may be unrestricted by this Standard, with reference to clauses 2.6.5 <sup>(1)</sup> and 2.6.6 <sup>(2)</sup> . See section 2 of this Certificate. See section 2 of this Certificate.
Standard	2.7	Spread on external walls
Comment:		The product may be unrestricted by this Standard. See section 2 of this Certificate.

Standard: Comment:	7.1(a)(b)	Statement of sustainability The product can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction satisfying a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards – conversion
Comment:		All comments given for the product under Regulation 9, Standards 1 to 6, also apply to
		this Regulation, with reference to clause $0.12.1^{(1)(2)}$ and Schedule $6^{(1)(2)}$ .
		(1) Technical Handbook (Domestic).
		(2) Technical Handbook (Non-Domestic).
	The Build	ding Regulations (Northern Ireland) 2012 (as amended)
Regulation:	23(1)(a)(i)	Fitness of materials and workmanship
Comment:		•
comment.	(iii)(b)(i)	The product is acceptable. See sections 8 and 9 of this Certificate.
Regulation:	(III)(D)(I) 23(2)	Fitness of materials and workmanship
Regulation: Comment:	23(2)	Fitness of materials and workmanship The product may be unrestricted by this Regulation. See section 2 of this Certificate.
Regulation:		Fitness of materials and workmanship
Regulation: Comment: Regulation: Comment:	23(2) 30	Fitness of materials and workmanship The product may be unrestricted by this Regulation. See section 2 of this Certificate. Stability The product can contribute to satisfying this Regulation. See section 1 of this Certificate.
Regulation: Comment: Regulation:	23(2)	Fitness of materials and workmanship The product may be unrestricted by this Regulation. See section 2 of this Certificate. Stability The product can contribute to satisfying this Regulation. See section 1 of this Certificate. Internal fire spread — structure
Regulation: Comment: Regulation: Comment: Regulation:	23(2) 30	Fitness of materials and workmanship The product may be unrestricted by this Regulation. See section 2 of this Certificate. Stability The product can contribute to satisfying this Regulation. See section 1 of this Certificate.

# **Additional Information**

### NHBC Standards 2024

In the opinion of the BBA, Swisspearl Windstopper Extreme, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Part 6 *Superstructure (excluding roofs)*, Chapters 6.2 *External timber framed walls* and 6.10 *Light steel framed walls and floors*.

### **Fulfilment of Requirements**

The BBA has judged Swisspearl Windstopper Extreme to be satisfactory for use as described in this Certificate. The product has been assessed as structural sheathing boards for use on new and existing buildings above DPC level, providing temporary weather protection prior to over-cladding with a permanent façade rainscreen cladding. The product can be used structurally when applied to steel-frame substrate walls. The product is non-structural when applied to timber-frame substrate walls, providing racking resistance where required. The product is supported at 600 mm maximum centres between timber/steel studs. The use of the product on timber-frame walls is restricted in some cases (see section 2).

### ASSESSMENT

## Product description and intended use

The Certificate holder provided the following description for the product under assessment. Swisspearl Windstopper Extreme sheathing board is a fibre cement sheathing board.

The product has the nominal characteristics given in Table 1.

Table 1 Nominal characteristics of Swisspearl Windstopper Extreme

Characteristic (unit)	Value
Maximum length (mm)	3150
Maximum width (mm)	1250
Thickness (mm)	9
Mass per unit area $(kg \cdot m^{-2})^{(1)}$	13.6
Minimum dry density (kg·m <sup>-3</sup> )	1300
Edge	Square
Colour	Natural Grey

(1) Average weight including 10% moisture.

The product is installed with Swisspearl Windstopper Tape to provide a watertight seal. Swisspearl Windstopper Tape is a self-adhered, waterproof flashing tape, supplied in 75 mm wide by 25000 mm long rolls.

### Ancillary Items

The Certificate holder recommends the following ancillary items for use with the product, but these materials have not been assessed by the BBA and are outside the scope of this Certificate:

- fixings for attaching the product to light gauge steel-frame or timber-frame 3.1 x 38 x 9.5 mm (Verpa Senco B.V. HJ17ASAVR, coil nail) and 2.5 x 50 x 5.8 mm (Kyocera Unimerco Fastening TJEP ZE 25/50 nail) head diameter screws to BS 5427 : 2016
- fixings for attaching the product to light gauge steel-frame 4.2 x 30 x 7.9 mm Swisspearl 30 universal screw (wing drill screw, hardened steel, Zyntec GX) to BS 5427 : 2016
- steel-frame light gauge metal frame with vertical studs at 600 mm maximum centres
- timber-frame timber studs fixed vertically at 600 mm maximum centres
- breather membrane in line with BS 5250 : 2021
- insulation
- sub-frame
- cavity
- external cladding
- proprietary sealer.

# **Product assessment – key factors**

The product was assessed for the following key factors, and the outcome of the assessments is shown below. Conclusions relating to the Building Regulations apply to the whole of the UK unless otherwise stated.

### 1 Mechanical resistance and stability

Data were assessed for the following characteristics.

#### 1.1 Wind loading

1.1.1 Resistance to wind loading was assessed and the result is given in Table 2.

Product assessed	Assessment method	Requirement	Result
9 mm Windstopper Extreme boards	EAD 090062-00-0404 : 2018	Value achieved	1.5 kN⋅m <sup>-2</sup>
Fixings:			
4.2 x 30 x 7.9 mm Swisspearl 30			
universal wing drill screw			
(positioned minimum 15 mm from			
product edge and minimum 70 mm from product end – see sections 9.2.3			
to 9.2.7)			
Substrate:			
Vertical stud supports at 600 mm			
distance			
(1.2 mm thick steel, minimum 50 mm			
flange to verticals)			
Joints:			
Swisspearl Windstopper Sealing Tape			
50 mm x 25 m			

1.1.2 On the basis of the data assessed, the construction in Table 2 achieves the dynamic wind load resistance given in Table 2.

# 1.2 Structural performance

1.2.1 The product's pull-through resistance of fixings was assessed and the results are given in Table 3.

Table 3 Characteristic pull-through load resistance to steel, aged – after freeze/thaw, Fu,5 (kN)				
Product assessed	Assessment method	Requirement	Result <sup>(1)</sup>	
9 mm Windstopper Extreme boards with 4.2 x 30 x 7.9 mm Swisspearl 30 universal screw fasteners at 350 mm distance (min 15 mm from longitudinal edge)	EAD 090062-00-0404 : 2018 section 2.2.15.3 and Annex M.3	Value achieved	Centre = 0.312 kN Edge = 0.344 kN Corner = 0.704 kN	

(1) The design wind load resistance value must be evaluated by applying a global safety factor to the characteristic  $F_{u,5}$  aged values given in Table 3 of this Certificate.

1.2.2 The product's racking resistance was assessed and the results are given in Table 4.

Table 4 Racking resistance						
Product assessed	Assessment	Requirement	Result			
	method		100 mm fixing		200 mm fixin	g centres to
			longitudinal pro	oduct's edge	longitudinal pr	oduct's edge
			Characteristic	Coefficient	Characteristic	Coefficient
			racking	of rigidity	racking	of rigidity
			resistance	of wall	resistance	of wall
<u> </u>			(F <sub>i,v,RK</sub> )	panel C <sub>i,v</sub>	(F <sub>i,v,RK</sub> )	panel C <sub>i,v</sub>
	BS EN 1995-1-1 :	Value				
Extreme 2400 x 1200 mm boards E	2004 <i>,</i> BS EN 594 : 2011	achieved				
	and					
Fixings: B	S EN 1380 : 2009					
• Nails: 3.1 x 38 x	5 EN 1500 . 2005		5.07 kN	238 N⋅mm <sup>-1</sup>	2.76k N	127 N·mm⁻¹
9.5 mm (Verpa				200 11 11		
Senco B.V.						
HJ17ASAVR, coil						
nail)						
• Nails: 2.5 x 50 x			5.26 kN	238 N∙mm⁻¹	2.86 kN	127 N∙mm⁻¹
5.8 mm (Kyocera						
Unimerco						
Fastening TJEP ZE						
25/50 nail)						
Substrates:						
<ul> <li>large scale: 2400 x</li> </ul>						
2400 mm timber-						
frame						

#### 1.3 <u>Resistance to impact</u>

The product's resistance to impact was assessed and the result is given in Table 5.

Table 5 Resistance to Impac	t		
Product assessed	Assessment method	Requirement	Result
9 mm Windstopper Extreme boards supported	EAD 090062-00-0404	Use Category <sup>(1)</sup>	For use in Category III to IV
at 600 mm centres			

(1) Use Categories:

I A zone readily accessible at ground level to the public and vulnerable to hard body impacts but not subjected to abnormally rough use

II A zone liable to impacts from thrown or kicked objects, but in public locations where the height of the kit will limit the size of the impact; or at lower levels where access to the building is primarily to those with some incentive to exercise care

III A zone not likely to be damaged by normal impacts caused by people or by thrown or kicked objects

IV A zone out of reach from ground level.

Note: Use Categories I and II are shown for reference purposes only.

# 2 Safety in case of fire

Data were assessed for the following characteristics.

### 2.1 Reaction to fire

2.1.1 The product's reaction to fire was assessed and the result is given in Table 6.

Product assessed	Assessment method / Report <sup>(1)</sup>	Construction	Result
9 mm Windstopper Extreme boards	BS EN 13501-1 : 2018 / PCA10710A rev 1, issued by DBI	Substrate: steel or wood Cavity: A1 mineral wool $\geq$ 32 kg·m <sup>-3</sup> Joints: butted and taped with 75 mm wide Swisspearl Windstopper Tape, up to 13.3% of area	A2-s1,d0

(1) Copy available from the Certificate holder.

2.1.2 On the basis of the data assessed, the constructions in Table 6, on steel substrates, are not subject to any restriction on building height or proximity to a relevant boundary.

2.1.3 The classification and permissible areas of use of other constructions must be established by a suitably experienced and competent individual in accordance with the documents supporting the national Building Regulations.

2.1.4 Joints between the products are sealed externally with Swisspearl Windstopper Tape. The tape is classed as a seal and is unlikely to significantly affect the overall fire performance of the product.

2.1.5 Designers must refer to the relevant national Building Regulations and guidance for detailed conditions of use, particularly in respect of requirements for fire resistance, cavity barriers, service penetrations and combustibility limitations for other materials components used in the overall wall construction (for example, thermal insulation and cladding).

### 2.2 Resistance to fire

Where a wall incorporating the product is required to achieve a period of fire resistance, its performance must be confirmed by a suitably experienced and competent individual or by a test from a suitably accredited laboratory.

# 3 Hygiene, health and the environment

Data were assessed for the following characteristics.

### 3.1 Resistance to moisture

The product's water impermeability was assessed and the result is given in Table 7.

Table 7 Water impermeab	hility		
Product assessed	Assessment method	Requirement	Result
9 mm Windstopper Extreme boards	EN 12467 : 2012	No formation of drops of water on the under face of	Pass
		the board	

### 3.2 Water vapour permeability

The product's water vapour permeability was assessed, and the result is given in Table 8.

Table 8 Equivalent air layer thickness (sd)				
Product assessed	Assessment method	Requirement	Result	
9 mm Windstopper	BS EN ISO 12572	Declared value	Pass	
Extreme boards	(Condition C)	(s <sub>d</sub> = 0.5 m)		

### 3.3 Weathertightness

3.3.1 The product's weathertightness was assessed and the result is given in Table 9.

Table 9 Resistance to wind-driven rain				
Product assessed	Assessment method	Requirement	Result	
9 mm Windstopper Extreme boards	EN 12865 : 2012	No formation of drops of water on the under face of	Pass	
		the board		

3.3.2 On the basis of the data assessed, provided that the joints between the product and all exposed edges are sealed, and fixings are correctly flush-fitted (ie not overtightened), to a durable and stable frame, the boards may be exposed to weather for a period of up to 12 months under normal periods and conditions of wind, rain and heat exposure prior to the rainscreen cladding finish being installed.

# 4 Safety and accessibility in use

Not applicable.

# 5 Protection against noise

Not applicable.

# 6 Energy economy and heat retention

Not applicable.

# 7 Sustainable use of natural resources

### 7.1 Reuse and recyclability

The product is made from cement, which can be recycled.

# 8 Durability

8.1 The potential mechanisms for degradation and the known performance characteristics of the materials in this product were assessed.

8.1.1 Specific test data were assessed for the following.

8.1.2 Resistance to freeze-thaw cycles were assessed, and the result is given in Table 10

Table 10 Hygrothermal behaviour					
Product assessed	Assessment method	Requirement	Result		
9 mm Windstopper	EAD 090062-00-0404 : 2018,	no cracking, peeling	Pass		
Extreme boards	section 2.2.15 and				
	Annex M.1				
Joints:					
Swisspearl					
Windstopper Sealing					
Tape 50 mm x 25 m					

8.1.3 The product's durability was assessed and the results are shown in Tables 11 and 12.

Table 11 Durability tests				
Product assessed	Assessment met	:hod	Requirement	Result
9 mm Windstopper	Bending strength to EN 12467 : 2018		no cracking, peeling	Pass
Extreme boards	after 50 soak/dry	cycles		
	Bending strength to EN	12467 : 2018	no cracking, peeling	Pass
	after 56 days in war	m water		
	Bending strength to EN 2	12467 : 2018	no cracking, peeling	Pass
	after 25 soak/dry	cycles		
	Bending strength to EN 2	12467 : 2018	no cracking, peeling	Pass
	after 25 freeze-thav	v cycles		
	Freeze-thaw cy	cling	no cracking, peeling	Pass
	EAD 090062-00-040	4 : 2018,		
	section number 2.	2.15.1		
Table 12 Heat – rain (25 d	and 50 cycles)			
Product assessed	Assessment method	Requireme	nt Re	esult
9 mm Windstopper Extreme boards	EN 12467 : 2012	No cracking, delamination, Pass wrapping and bowing or any other defects of such		ass

### 8.2 <u>Service life</u>

Under normal service conditions, the product will have a life equivalent to the structure in which it is incorporated, provided it is designed, installed and maintained in accordance with this Certificate and the Certificate holder's instructions and is not exposed for more than 12 months prior to the permanent cladding being applied.

degree as to affect their performance in use

# **PROCESS ASSESSMENT**

Information provided by the Certificate holder was assessed for the following factors:

### 9 Design, installation, workmanship and maintenance

#### 9.1 <u>Design</u>

9.1.1 The design process was assessed by the BBA, and the following requirements apply in order to meet the performance specified in this Certificate.

9.1.2 The adequacy of the timber- or steel-frame wall to which the product is fixed is outside the scope of this Certificate and must be verified by a suitably experienced and competent individual. It must have sufficient strength to resist independently the loads imparted directly by the product and wind actions normally experienced in the UK, as well as any in-plane force effects. It must be designed and constructed in accordance with the requirements of the national Building Regulations and Standards given below.

- timber-frame walls must be designed and constructed in accordance with PD 6693-1 : 2019, BS EN 1995-1-1 : 2004 and BS EN 1995-1-2 : 2004 and their UK National Annexes, with workmanship in accordance with BS 8000-5 : 1990, and preservative-treated in accordance with BS EN 351-1 : 2013 and BS 8417 : 2011
- steel-frame walls must be structurally sound, and designed and constructed in accordance with BS EN 1993-1-1 : 2005, BS EN 1993-1-2 : 2005 and BS EN 1993-1-3 : 2006, and their UK National Annexes.

9.1.3 Any external finishes/cladding must be such that the cavity behind satisfies the minimum cavity width required by *NHBC Standards* 2024.

9.1.4 Where expansion joints occur in the timber- or steel-frame, the boards must not be installed across these joints.

9.1.5 The designer must ensure that the timber- or steel-frame has adequate strength to resist all lateral, and any other, loads on its own and is capable of sustaining the weight of the boards. No contribution may be assumed from the boards in this regard.

9.1.6 For non-structural sheathing applications, the designer must ensure that the steel- or timber-frame has adequate strength to resist all lateral, and any other, actions on its own. No contribution may be assumed from the product in this regard.

9.1.7 A suitably experienced and competent individual must check the design and method of installation of the product.

9.1.8 The cladding support brackets ('helping hands') and any other applied loads must be fixed back through the boards to the timber- or steel-frame structure. The design must ensure adequate capacity against any actions.

9.1.9 Wall cladding support systems must be fixed through the boards into the structural framing. The over-cladding or façade manufacturer must be consulted for fixing specifications. Any damaged boards must be replaced before fixing the façade.

9.1.10 The lowest point of the boards must be kept above the DPC level.

9.1.11 External walls must have suitable weather protection on the outside, and a drained and ventilated cavity must be provided between the cladding and boards. The product must be treated as a conventional sheathing board with regard to detailing and damp-proofing at openings, eaves and sole plates, and the fixing of wall ties. Where required by the design, the addition of a breather membrane must be in accordance with BS 5250 : 2021.

9.1.12 The wind actions on the wall must be calculated in accordance with BS EN 1991-1-4 : 2005 and its UK National Annex. Special consideration must be given to locations with high wind load coefficients as additional fixings may be necessary. In accordance with BS EN 1990 : 2002, it is recommended that a partial load factor of 1.5 is used to determine the design wind load to be resisted by the product.

9.1.13 The product will provide temporary protection to weather for a period of up to 12 months and must be overclad within this period with a permanent façade rainscreen cladding. The design, installation and performance of the permanent façade are outside the scope of this Certificate.

### 9.2 Installation

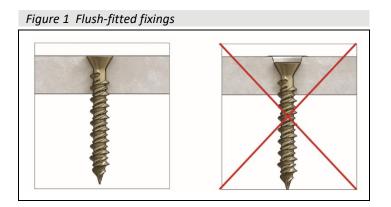
9.2.1 Installation instructions provided by the Certificate holder were assessed and judged to be appropriate and adequate.

9.2.2 Installation must be carried out in accordance with this Certificate and the Certificate holder's instructions. A summary of instructions and guidance is provided in Annex A.

9.2.3 The product is fixed to the steel/timber studs using the specified fixings (see the *Product description and intended use* section) at maximum 200 mm spacing to longitudinal product edges and 300 mm spacing to intermediate vertical supports (dependent on structural performance; see section 1).

9.2.4 It must be ensured that the fixings are flush-fitted (see Figure 1), and positioned at a minimum of 15 mm from the longitudinal edges of the product and a minimum of 70 mm from the ends of the product (see Figures 2 and 3).

9.2.5 The detailed guidance given in the documents supporting the national Building Regulations for the provisions that are applicable when the product is installed in close proximity to certain flue pipes and/or heat-producing appliances must be followed.



9.2.6 Once the first board is installed, subsequent boards are installed butt-jointed, ensuring that no gaps are present.

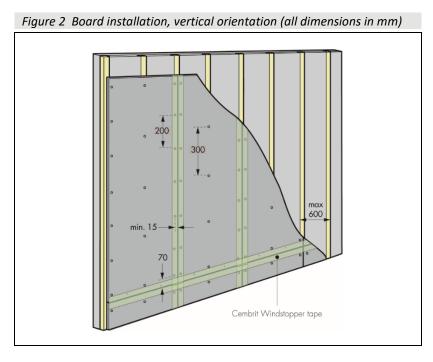
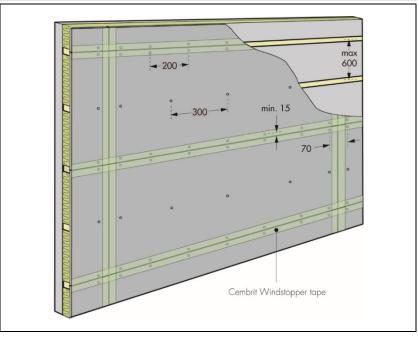


Figure 3 Board installation, horizontal orientation (all dimensions in mm)



9.2.7 Swisspearl Windstopper Tape (75 mm width) must be applied to all joints between boards during installation and proprietary sealer applied around exposed edges, such as openings, to ensure protection against water ingress.

9.2.8 The completed installation must be inspected, and any damaged boards and sealant/tape must be repaired.

9.2.9 External walls must have suitable weather protection on the outside and a ventilated cavity must be provided. The product must be treated as a conventional sheathing board with regard to detailing and damp-proofing at openings, eaves and sole plates, and the fixing of wall ties. Where required by design, the addition of a breather membrane must be in accordance with BS 5250 : 2021.

#### 9.3 Workmanship

Practicability of installation was assessed by the BBA, on the basis of the Certificate holder's information. To achieve the performance described in this Certificate, installation of the product must be carried out by a competent general builder, or a contractor, experienced with this type of product.

#### 9.4 Maintenance and repair

9.4.1 Ongoing satisfactory performance of the product in use requires that it is suitably maintained. The guidance provided by the Certificate holder was assessed by the BBA, and found to be appropriate and adequate.

9.4.2 As the product has suitable durability and will be confined behind rainscreen cladding, maintenance is not required.

9.4.3 Under normal conditions of use, the product is unlikely to suffer damage, but if damage does occur, the product must be replaced.

9.4.4 The product must be inspected for damage before the rainscreen cladding is applied.

## **10** Manufacture

10.1 The production processes for the product have been assessed, and provide assurance that the quality controls are satisfactory according to the following factors:

10.1.1 The manufacturer has provided documented information on the materials, processes, testing and control factors.

10.1.2 The quality control operated over batches of incoming materials has been assessed and deemed appropriate and adequate.

10.1.3 The quality control procedures and product testing to be undertaken have been assessed and deemed appropriate and adequate.

10.1.4 The process for management of non-conformities has been assessed and deemed appropriate and adequate.

10.1.5 An audit of each production location was undertaken, and it was confirmed that the production process was in accordance with the documented process, and that equipment has been properly tested and calibrated.

**†** 10.2 The BBA has undertaken to review the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

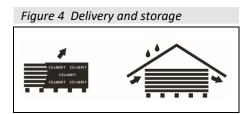
# **11** Delivery and site handling

11.1 The Certificate holder stated that the product is delivered to site in packaging bearing the product name, Certificate holder's name, batch number, health and safety information and weight of contents in kilograms, etc.

11.2 Delivery and site handing must be performed in accordance with the Certificate holder's instructions and this Certificate, including:

11.2.1 The product should be stored on a flat and dry level surface on pallets, or on sleepers at maximum 500 mm centres. There must be a maximum of 6 pallets in a stack, placed on a stable base (see Figure 4).

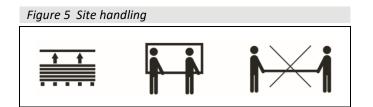
11.2.2 The product should be kept under a roof or covered by a tarpaulin with adequate ventilation around the product (see Figure 4).



11.2.3 The product must be lifted off the pallet and not drawn over the next product, as this may cause scratches and damage on the surface (see Figure 5).

11.2.4 Manual off-loading of the product should be carried out by a minimum two-person lift, with care to avoid unnecessary strain and injury (see Figure 5).

11.2.5 The product should be carried on edge, not flat (see Figure 5).



# **ANNEX A – SUPPLEMENTARY INFORMATION †**

Supporting information in this Annex is relevant to the product but has not formed part of the material assessed for the Certificate.

# <u>Construction (Design and Management) Regulations 2015</u> Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

### CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard EN 12467 : 2012.

## Management Systems Certification for production

The management system of the manufacturer has been assessed and registered as meeting the requirements of ISO/IEC 9001 : 2015 by Bureau Veritas Certification (Certificate FIHSK11001891AB.

### Additional information on installation

#### General

A.1 The product is designed to be installed by a suitably experienced and competent individual.

A.2 Installation must be in accordance with the Certificate holder's instructions and this Certificate.

A.3 Reasonable precautions must be taken to ensure the product is not damaged during installation.

A.4 When cutting the product, power and hand tools should be used with care and in accordance with the Certificate holder's recommendations. When using fast running tools, dust exhaustion must be employed. The product may be cut with a circular saw or a jigsaw equipped with a diamond tipped blade, taking care of sharp edges. Periphery speed of any circular saws should be 40 to 50 m·s<sup>-1</sup>, with a cutting depth 10 to 15 mm beyond the product.

A.5 Power tools should only be used by individuals who have been instructed and trained to use them safely. Appropriate Personal Protective Equipment (PPE) should be used.

A.6 It is important to observe appropriate health and safety legislation when working on site (such as, using PPE). The Certificate holder should be consulted for material safety data sheets and advice. When working in enclosed areas, precautions should be taken to ensure dust levels are controlled in accordance with the current issue of EH40/2005.

### Procedure

Таре

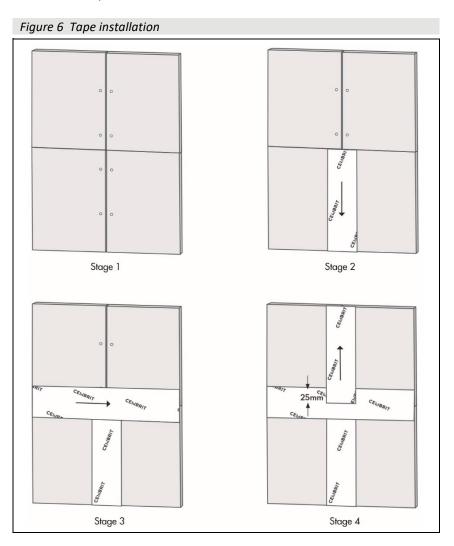
A.7 In order to get a raintight system, all joints must be sealed with 75 mm wide Swisspearl Windstopper Tape, installed as shown in Figure 6.

A.8 The tape can be applied when external temperatures are in the range of -20 to +50°C.

A.9 The product and surfaces must be free of any damaged or unsupported areas, sharp protrusions, or voids, and must be dry and free from dirt and debris.

A.10 To apply, a short section of the backing strip is peeled back and the tape positioned. The backing strip is removed, at the same time that firm pressure is applied to the tape as it comes into contact with the product or surface.

A.11 A roller is used, with sufficient pressure applied along the entire tape's surface to ensure a continuous seal and to eliminate air trapped beneath the tape.



### Cladding

A.12 Wall claddings and wall-mounted fittings (outside the scope of this Certificate) must be fixed through the product into the structural framing. The over-cladding or façade manufacturer must be consulted for fixing specifications.

### Repair

A.13 As is good practice, any damaged product must be replaced.

# Bibliography

BS 5250 : 2021 + A1 : 2016 Code of practice for control of condensation in buildings

BS EN 351-1 : 2007 Durability of wood and wood-based products. Preservative-treated solid wood — Classification of preservative penetration and retention

BS EN 594 : 2011 Timber structures — Test methods — Racking strength and stiffness of timber frame wall panels

BS EN 1380 : 2009 Timber structures — Test methods — Load bearing nails, screws, dowels and bolts

BS EN 1990 : 2002 + A1: 2005 Eurocode — Basis of structural design

BS EN 1991-1-4 : 2005 Eurocode 1: Actions on structures — General actions — Wind actions NA to BS EN BS EN 1991-1-4 : 2005 UK National Annex to Eurocode 1: Actions on structures — General actions — Wind actions

BS EN 1993-1-1 : 2005 Eurocode 3: Design of steel structures — General rules and rules for buildings NA + A1 : 2014 to BS EN 1993-1-1: 2005 + A1: 14 UK National Annex to Eurocode 3. Design of steel structures. General rules and rules for buildings BS EN 1993-1-3 : 2006 Eurocode 3: Design of steel structures — General rules — Supplementary rules for cold-formed members and sheeting

NA to BS EN 1993-1-3 : 2006 UK National Annex to Eurocode 3. Design of steel structures. General rules

BS EN 1995-1-1 : 2004 + A1: 2008 Eurocode 5: Design of timber structures — General NA to BS EN 1995-1-1 : 2004 +A1: 2008 UK National Annex to Eurocode 5: Design of timber structures. General. Common rules and rules for buildings

BS EN 12467 : 2012 + A2 : 2018 Fibre-cement flat sheets — Product specification and test methods

BS EN 13501-1 : 2018 Fire classification of construction products and building elements — Classification using test data from reaction to fire tests

EH40/2005 Workplace exposure limits - Containing the list of workplace exposure limits for use with the Control of Substances Hazardous to Health Regulations (as amended)

EAD 090062-00-0404 Kits for external wall claddings mechanically fixed

ISO/IEC 9001 : 2015 Quality management systems - Requirements

# **Conditions of Certificate**

# Conditions

1 This Certificate:

- relates only to the product that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

3 This Certificate will be displayed on the BBA website, and the Certificate Holder is entitled to use the Certificate and Certificate logo, provided that the product and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product or any other product
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product
- actual installations of the product, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to UKCA marking and CE marking.

6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product which is contained or referred to in this Certificate is the minimum required to be met when the product is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

British Board of Agrément		
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